

Gamlet is a metal products and components fabrication and manufacturing firm serving industrial, commercial, contract manufacturing, and custom applications. Over 40 years ago, Gamlet was formed to bring innovation to the sheet metal fabrication industry. As we've worked with clients spanning commercial, industrial, military and various private-sector enterprises, we've learned that Gamlet's innovative approach to design and knowledge of fabrication has become an integral part of these industries and key to their growth.

Materials Stocked

Carbon steel-A36 - 20 ga. through 0.375" thick
Stainless Steel-Types 304 and 316 - 18ga. through 0.375" thick
Aluminum-Alloys 3003 and 5052 - 0.030" through 0.25" thick

Shipping & Delivery

Two-bay truck height shipping and receiving dock
(1) 2.5-ton over-head cranes
Stake body open truck- 24 feet x 8 feet bed
Closed van truck- 20 feet x 8 feet bed
Closed van pick-up truck
Complete wood shop facilities for palletizing and crating

Additional available services

Machining / Plasma Cutting / Silk-screening / Engraving

Equipment Listing

Engineering

AutoCad 2000/Solidworks

Fabrication

Wysong Shear- through 0.25" thick, 10 foot plate
(1) 3000 watt laser, (1) with rotary axis for tubing and profile cutting, capable of cutting through 0.75"
carbon steel, 0.375" stainless steel, and 0.25" aluminum
Trumpf Tru-Punch 1000 NC punch/form press
DoAll CNC Cut-off Saw- 9"x16" cutting capacity, 24 foot length
(2) Pem Inserting machines
Trumpf Press Brake, 100 ton, 72" bed, precision bending
LVD Press Brake- 100 ton, 156" bed, CNC back-gauged
Komatsu Press Brake- 176 ton, 120" bed, CNC back-gauged
Chicago Press Brake- 60 ton, 96" bed, manual control
(1) new 230 ton Press Brakes- CNC back-gauged
Sharp Vertical Mill

Additional Fabrication Equipment

Iron worker, notcher, drill
Presses

Assembly/Welding

Total of (14) MIG weld machines
Total of (2) TIG weld machines
Spot Welder
Stick Welder

Paint/Finish

Conventional paint conveyor system with
(40) stations, VOC compliant
Hand-maneuvered powder coat facilities
Two (2) stationary paint rooms with
conventional/powder spray, 20 feet long x
12 feet wide x 10 feet high, VOC compliant
Oven, 20 feet long x 12 feet wide x 10 feet high,
temperature range from 100-400 degrees F
Polishing machine for stainless steel and
aluminum, 360 inch diameter belt-
#4 polish and/or brush
Polishing machine for stainless steel and
aluminum, 164 inch diameter belt-
#4 polish and/or brush

Corporate

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